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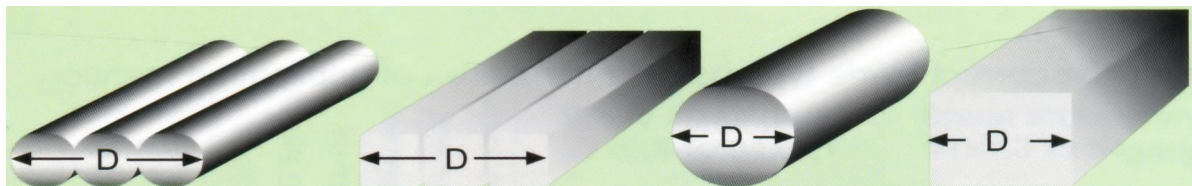
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PUNI MATERIJAL

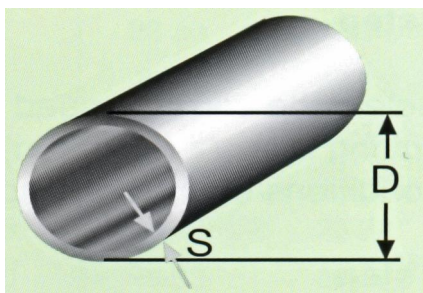


D = poprečni prijesjek

Bimetalni listovi tračnih pila				Listovi tračnih pila			
Standardni zubi		Različiti zubi		Različiti zubi			
Poprečni prijesjek	Zubi	Poprečni prijesjek	Zubi	Poprečni prijesjek	Zubi	Poprečni prijesjek	Zubi
do 10 mm	14 tpi	bis 25 mm	10/14 tpi	50-120 mm	3/4 tpi		
10 - 30 mm	10 tpi	15-40 mm	8/12 tpi	100-250 mm	2/3 tpi		
30 - 50 mm	8 tpi	25-50 mm	6/10 tpi	150-400 mm	1,5/2 tpi		
50 - 80 mm	6 tpi**	35-70 mm	5/8 tpi	350 - 600 mm	1,1/1,6 tpi		
80 - 120 mm	4 tpi**	40-90 mm	5/6 tpi	>500 mm	0,85/1,15 tpi		
120 - 200 mm	3 tpi**	50-120 mm	4/6 tpi				
200 - 400 mm	2 tpi	80-180 mm	3/4 tpi				
300 - 700 mm	1,25 tpi	130-350 mm	2/3 tpi				
> 600 mm	0,75 tpi	150-450 mm mm	1,5/2 tpi				
		200-600 mm	1,1/1,6 tpi				
		>500 mm	0,75/1,25 tpi				

tpi = broj zuba po coli

CIJEVI



Debljina stijenke
S [mm]

Vanjski promijer D [mm]

Broj zuba po coli Z [tpi]

	20	40	60	80	100	120	150	200	300	500
2	14	10/14	10/14	10/14	10/14	8/12	8/12	8/12	8/12	5/8
3	14	10/14	10/14	8/12	8/12	8/12	8/12	6/10	6/10	5/8
4	10/14	10/14	8/12	8/12	8/12	6/10	6/10	5/8	5/8	4/6 S
5	10/14	10/14	8/12	8/12	6/10	6/10	5/8	4/6 S	4/6 S	4/6 S
6	10/14	8/12	8/12	6/10	6/10	5/8	5/8	4/6 S	4/6 S	4/6 S
8	10/14	8/12	8/12	6/10	5/8	5/8	4/6	4/6	4/6	4/6
10		8/12	6/10	5/8	4/6	4/6	4/6	4/6	4/6	4/5
12		8/12	6/10	4/6	4/6	4/6	4/6	4/6	4/6	4/5
15		8/12	6/10	4/6	4/6	4/6	4/6	4/5	4/5	4/5
20			4/6	4/6	4/6	4/6	4/6	4/5	4/5	3/4
30				4/6	4/6	4/5	4/5	4/5	4/5	2/3
50							4/5	3/4	2/3	2/3
80								3/4	2/3	2/3
>100									2/3	1,5/2